

AMERICAN PATTERN FILES

SERIES 261:

Available in Bastard, Second, and Smooth cuts.

4" - 8" Lengths Packed 12 Per Box

10" - 16" Lengths Packed 6 Per Box

Prices are per dozen.

HAND FILES



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5350041		5350042		5350043	
6	5350061		5350062		5350063	
8	5350081		5350082		5350083	
10	5350101		5350102		5350103	
12	5350121		5350122		5350123	
14	5350141		5350142		5350143	
16	5350161		5350162		5350163	

HALF ROUND FILES



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5450041		5450042		5450043	
6	5450061		5450062		5450063	
8	5450081		5450082		5450083	
10	5450101		5450102		5450103	
12	5450121		5450122		5450123	
14	5450141		5450142		5450143	
16	5450161		5450162		5450163	

SQUARE FILES



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5500041		5500042		5500043	
6	5500061		5500062		5500063	
8	5500081		5500082		5500083	
10	5500101		5500102		5500103	
12	5500121		5500122		5500123	
14	5500141		5500142		5500143	
16	5500161		5500162		5500163	

FLAT FILES



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5550041		5550042		5550043	
6	5550061		5550062		5550063	
8	5550081		5550082		5550083	
10	5550101		5550102		5550103	
12	5550121		5550122		5550123	
14	5550141		5550142		5550143	
16	5550161		5550162		5550163	

KNIFE



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5650041		5650042		5650043	
6	5650061		5650062		5650063	
8	5650081		5650082		5650083	
10	5650101		5650102		5650103	
12	5650121		5650122		5650123	

ROUND FILES



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5400041		5400042		5400043	
6	5400061		5400062		5400063	
8	5400081		5400082		5400083	
10	5400101		5400102		5400103	
12	5400121		5400122		5400123	
14	5400141		5400142		5400143	

TAPER



Lgth	Regular Order No.	Price/ Dz.	Slim Order No.	Price/ Dz.	Extra Slim Order No.	Price/Dz.
4	-		5800042		5800043	
5	5800051		5800052		5800053	
6	5800061		5800062		5800063	
8	5800081		5800082		5800083	
10	5800101		5800102		-	

THREE SQUARE



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5600041		5600042		5600043	
6	5600061		5600062		5600063	
8	5600081		5600082		5600083	
10	5600101		5600102		5600103	
12	5600121		5600122		5600123	
14	5600141		5600142		5600143	

MILL



Lgth	Bastard Order No.	Price/ Dz.	Second Order No.	Price/ Dz.	Smooth Order No.	Price/Dz.
4	5700041		5700042		5700043	
6	5700061		5700062		5700063	
8	5700081		5700082		5700083	
10	5700101		5700102		5700103	
12	5700121		5700122		5700123	
14	5700141		5700142		5700143	

AMERICAN PATTERN FILE SET

Consists of the 5 most popular shapes in a plastic pouch. 6" File Length



Order No. 5800600 Price



AMERICAN PATTERN FILES

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box.

Prices are per file.



HALF ROUND



Superb for rounding out holes, corners and crevices. Half Round Files are double cut on both sides and taper toward the point in width and thickness.

Size	Double Cut	Order No.	Price
4 x 7/16 x 1/8	B	7331500	
4 x 7/16 x 1/8	2	7331550	
4 x 7/16 x 1/8	S	7331600	
6 x 19/32 x 5/32	B	7331700	
6 x 19/32 x 5/32	2	7331750	
6 x 19/32 x 5/32	S	7331800	
8 x 3/4 x 7/32	B	7331900	
8 x 3/4 x 7/32	2	7331950	
8 x 3/4 x 7/32	S	7332000	
10 x 15/16 x 9/32	B	7332100	
10 x 15/16 x 9/32	2	7332150	
10 x 15/16 x 9/32	S	7332200	
†12 x 1-1/8 x 11/32	B	7332300	
†12 x 1-1/8 x 11/32	2	7332350	
†12 x 1-1/8 x 11/32	S	7332400	
†14 x 1-9/32 x 13/32	B	7332500	
†14 x 1-9/32 x 13/32	2	7332550	
†14 x 1-9/32 x 13/32	5	7332600	

KNIFE



For use on slots, keyways and acute angles. Knife Files are double cut on both sides, single cut on the "knife edge" with a safe (uncut) back and taper toward the point in width and thickness.

For GROBET USA® Black Oxide Files, see page 286.

Size	Double Cut	Order No.	Price
4 x 15/32 x 7/64	B	7349850	
4 x 15/32 x 7/64	2	7349900	
4 x 15/32 x 7/64	S	7349950	
6 x 21/32 x 5/32	B	7350000	
6 x 21/32 x 5/32	2	7350050	
6 x 21/32 x 5/32	S	9350100	
8 x 27/32 x 3/16	B	9350150	
8 x 27/32 x 3/16	2	9350200	
8 x 27/32 x 3/16	S	9350250	
10 x 1-1/32 x 1/4	B	7350300	
10 x 1-1/32 x 1/4	2	9350350	
10 x 1-1/32 x 1/4	S	7350400	

FLAT



Excellent for "hogging" or rapid stock removal. Flat Files are double cut on both sides, single cut on the edges and taper toward the point in width.

Size	Double Cut	Order No.	Price
4 x 15/32 x 3/32	B	7322700	
4 x 15/32 x 3/32	2	7322750	
4 x 15/32 x 3/32	S	7322800	
6 x 5/8 x 5/32	B	7322950	
6 x 5/8 x 5/32	2	7323000	
6 x 5/8 x 5/32	S	7323050	
8 x 25/32 x 7/32	B	7323200	
8 x 25/32 x 7/32	2	7323250	
8 x 25/32 x 7/32	S	7323300	
10 x 31/32 x 1/4	B	7323400	
10 x 31/32 x 1/4	2	7323450	
10 x 31/32 x 1/4	S	7323500	
†12 x 1-5/32 x 9/32	B	7323600	
†12 x 1-5/32 x 9/32	2	7323650	
†12 x 1-5/32 x 9/32	S	7323700	
†14 x 1-11/32 x 5/16	B	7323800	
†14 x 1-11/32 x 5/16	2	7323850	
†14 x 1-11/32 x 5/16	S	7323900	

HAND



Great for work on high alloy tool steels; Hand Files are double cut on both sides, have one edge cut and one edge safe (uncut) for shoulder filing, and are parallel in width and thickness.

Size	Double Cut	Order No.	Price
6 x 5/8 x 5/32	B	7329600	
6 x 5/8 x 5/32	S	7329700	
8 x 25/32 x 7/32	B	7329750	
8 x 25/32 x 7/32	S	7329850	
10 x 31/32 x 1/4	B	7329900	
10 x 31/32 x 1/4	2	7329950	
10 x 31/32 x 1/4	S	7330000	

ROUND



Intended for enlarging and rounding out circular openings or concave surfaces. Round Files are double cut and taper toward the point in width and thickness. (Round Files are often referred to as "Rat Tail" Files).

Size	Double Cut	Order No.	Price
4 x 5/32	B	7339300	
4 x 5/32	2	7339350	
4 x 5/32	S	7339400	
6 x 7/32	B	7339600	
6 x 7/32	2	7339650	
6 x 7/32	S	7339700	
8 x 5/16	B	7339850	
8 x 5/16	2	7339900	
8 x 5/16	S	7339950	
10 x 3/8	B	7340050	
10 x 3/8	2	7340100	
10 x 3/8	S	7340150	
†12 x 1/2	B	7340250	
†12 x 1/2	2	7340300	
†12 x 1/2	S	7340350	

LONG ANGLE LATHE



Primarily for lathe work and bench filing. Long Angle Lathe Files are single cut with both edges safe (uncut) and taper toward the point in width. The teeth are designed on a "long angle" to provide free cutting and rapid filing while leaving a smooth finish.

Size	Order No.	Price
10 x 31/32 x 1/4	7325550	
†12 x 1-5/32 x 9/32	7325600	
†14 x 1-11/32 x 5/16	7325650	



AMERICAN PATTERN FILES (Continued)

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box.

Prices are per file.



For GROBET USA® Black Oxide Files, see page 286.

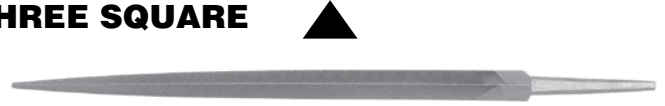
MILL



Excellent for a wide range of applications such as sharpening, draw filing, lathe work and general shop use. Mill Files are single cut on the sides and edges, and taper towards the point in width.

Size	Single Cut	Order No.	Price
4 x 7/16 x 5/64	B	7314050	
4 x 7/16 x 5/64	2	7314100	
4 x 7/16 x 5/64	S	7314150	
6 x 19/32 x 7/64	B	7314300	
6 x 19/32 x 7/64	2	7314350	
6 x 19/32 x 7/64	S	7314400	
8 x 25/32 x 9/64	B	7314550	
8 x 25/32 x 9/64	2	7314600	
8 x 25/32 x 9/64	S	7314650	
10 x 31/32 x 11/64	B	7314750	
10 x 31/32 x 11/64	2	7314800	
10 x 31/32 x 11/64	S	7314850	
†12 x 1-5/32 x 7/32	B	7314950	
†12 x 1-5/32 x 7/32	2	7315000	
†12 x 1-5/32 x 7/32	S	7315050	
†14 x 1-5/16 x 1/4	B	7315150	
†14 x 1-5/16 x 1/4	S	7315250	

THREE SQUARE



Excellent for cleaning out corners or for use on cutters, taps and flat surfaces. Three Square Files are double cut and taper toward the point in width and thickness.

Size	Double Cut	Order No.	Price
6 x 15/32	B	7351650	
6 x 15/32	2	7351700	
6 x 15/32	S	7351750	
8 x 5/8	B	7351800	
8 x 5/8	2	7351850	
8 x 5/8	S	7351900	
10 x 3/4	B	7351950	
10 x 3/4	2	7352000	
10 x 3/4	S	7352050	
12 x 7/8	B	7352100	

SQUARE



Created for slots, keyways, square holes or general surface filing. Square Files are double cut and taper toward the point in width and thickness.

Size	Double Cut	Order No.	Price
4 x 5/32	B	7342500	
4 x 5/32	2	7342550	
4 x 5/32	S	7342600	
6 x 7/32	B	7342800	
6 x 7/32	2	7342850	
6 x 7/32	S	7342900	
8 x 5/16	B	7343000	
8 x 5/16	2	7343050	
8 x 5/16	S	7343100	
10 x 3/8	B	7343200	
10 x 3/8	2	7343250	
†12 x 1/2	B	7343400	
†14 x 5/8	B	7343600	

ALUMINUM FLAT



Aluminum Files have a coarse, fast cutting tooth design that is very effective in eliminating clogging. Developed for use on soft materials such as aluminum. Aluminum Flat Files are double cut and taper toward the point in width.

Size	Order No.	Price
6 x 5/8 x 5/32	7327450	
8 x 25/32 x 7/32	7327500	
10 x 31/32 x 1/4	7327550	
†12 x 1-5/32 x 9/32	7327600	

ALUMINUM HALF ROUND



The half round shape with the fast cutting tooth design is great for rounding out holes, corners and crevices on soft materials. Aluminum Half Round Files are double cut and taper toward the point in width and thickness.

Size	Order No.	Price
6 x 19/32 x 5/32	7337300	
10 x 15/16 x 9/32	7337400	
†12 x 1-1/8 x 11/32	7337450	

WARDING



Preferred by locksmiths for filing "wards" in locks and keys and great for narrow spaces where other files will not fit. Warding Files are double cut with single cut edges and taper toward the point in width.

Size	Double Cut	Order No.	Price
4 x 15/32 x 3/64	B	7347900	
4 x 15/32 x 3/64	2	7347950	
4 x 15/32 x 3/64	S	7348000	
6 x 5/8 x 5/64	B	7348100	
6 x 5/8 x 5/64	2	7348150	
6 x 5/8 x 5/64	S	7348200	
8 x 25/32 x 3/32	B	7348250	
8 x 25/32 x 3/32	2	7348300	
8 x 25/32 x 3/32	S	7348350	



AMERICAN PATTERN FILES (Continued)

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box.

Prices are per file.



TAPER SAW FILES

Triangular in shape and tapered toward the point, these files are designed for filing various types of saws with 60° angle teeth. They have cut edges or corners to maintain saw gullets.

Files Recommended for Various Point Handsaws



Points	File
5	7" Taper
6	7" or 8" Slim
7	6" or 7" Slim
8	6" Slim, 7" Ex. Slim, 8" Dble. Ex. Slim
9	6" Ex. Slim, 7" Dble. Ex. Slim
10	5" or 6" Ex. Slim
11	5" Ex. Slim, 6" Dble. Ex. Slim
12	5" Ex. Slim
13,14	5" Dble. Ex. Slim
15,16	4" Dble. Ex. Slim

SLIM

Size	Cut	Order Number	Price
4 x 7/32	SC	7353550	
5 x 9/32	SC	7353650	
6 x 11/32	SC	7353700	
7 x 13/32	SC	7353750	
8 x 15/32	SC	7353800	
10 x 5/8	SC	7353850	

EXTRA SLIM

Size	Cut	Order Number	Price
4 x 3/16	SC	7354750	
5 x 15/64	SC	7354850	
6 x 9/32	SC	7354950	
7 x 5/16	SC	7355000	
8 x 13/32	SC	7355050	

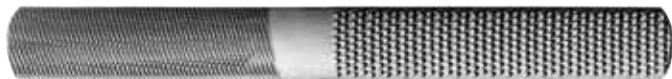
REGULAR

Size	Cut	Order Number	Price
6 x 15/32	SC	7353050	
8 x 19/32	SC	7353150	

DOUBLE EXTRA SLIM

Size	Cut	Order Number	Price
5 x 3/16	SC	7356100	
6 x 7/32	SC	7356200	
7 x 1/4	SC	7356250	
8 x 5/16	SC	7356300	

ALL PURPOSE FILE



For the homeowner, home craftsman, boat builder and mechanic. Half-round shape. Has file section and rasp section on both flat side and half-round side. Both sides of file section are double cut - Both sides of rasp section are rasp cut. Bastard Cut.

Inch/Metric Size	Order Number	Price
8/200	7318750	

FILE SETS

SERIES 925:



- Uniform cut for fast metal removal
- Extremely durable
- Unsurpassed in accuracy of shape and cut
- Best results on steel, cast iron, wood and thermoplastics

5 PIECE - 8" GENERAL PURPOSE

Description	8"		10"	
	Order No.	Price	Order No.	Price
5 pc. general purpose, bastard cut.	7275879		7275923	

FARMER'S OWN FILE



31/32" Wide, 3/16 Thick / Bastard Cut
General purpose file with rectangular shape. One side double cut - One side single cut - One edge single cut - One edge is safe.

Size	Order Number	Price
8	2532498	
10	2532499	



AMERICAN PATTERN FILES (Continued)

SERIES 925:

Available in B-Bastard, 2-Second, and S-Smooth cuts.

† - Package 6 per box, others 12 per box

Prices are per file.



BLACK OXIDE® FILES

These files are specially treated with a black oxide coating to last longer. They are a good choice for harsh environments. The coating helps to resist rust and loading.

FLAT



Excellent for "hogging" or rapid stock removal. Flat Files are double cut on both sides, single cut on the edges and taper toward the point in width.

Size	Double Cut	Order No.	Price
6 x 5/8 x 5/32	B	7822960	
6 x 5/8 x 5/32	S	7823070	
8 x 25/32 x 7/32	B	7823210	
8 x 25/32 x 7/32	S	7823310	
10 x 31/32 x 1/4	B	7823410	
10 x 31/32 x 1/4	S	7823510	
†12 x 1-5/32 x 9/32	B	7823610	
†12 x 1-5/32 x 9/32	S	7823710	
†14 x 1-11/32 x 5/16	B	7823810	

HALF ROUND



Superb for rounding out holes, corners and crevices. Half Round Files are double cut on both sides and taper toward the point in width and thickness.

Size	Double Cut	Order No.	Price
6 x 19/32 x 5/32	B	7831710	
6 x 19/32 x 5/32	S	7831810	
8 x 3/4 x 7/32	B	7831910	
8 x 3/4 x 7/32	S	7832010	
10 x 15/16 x 9/32	B	7832110	
10 x 15/16 x 9/32	S	7832210	
†12 x 1-1/8 x 11/32	B	7832310	
†14 x 1-9/32 x 13/32	B	7832510	

KNIFE



For use on slots, keyways and acute angles. Knife Files are double cut on both sides, single cut on the "knife edge" with a safe (uncut) back and taper toward the point in width and thickness.

Size	Double Cut	Order No.	Price
6 x 21/32 x 5/32	B	7850010	
8 x 27/32 x 3/16	B	7850160	

MILL



Excellent for a wide range of applications such as sharpening, draw filing, lathe work and general shop use. Mill Files are single cut on the sides and edges, and taper towards the point in width.

Size	Cut	Order No.	Price
6 x 19/32 x 7/64	B	7814310	
6 x 19/32 x 7/64	S	7814410	
8 x 25/32 x 9/64	B	7814560	
8 x 25/32 x 9/64	S	7814660	
10 x 31/32 x 11/64	B	7814760	
10 x 31/32 x 11/64	S	7814860	
†12 x 1-5/32 x 7/32	B	7814960	
†12 x 1-5/32 x 7/32	S	7815060	
†14 x 1-5/16 x 1/4	B	7815160	

*Round Edge

ROUND



Size	Double Cut	Order No.	Price
6 x 7/32	B	7839610	
6 x 7/32	S	7839710	
8 x 5/16	B	7839860	
8 x 5/16	S	7839960	
10 x 3/8	B	7840060	
†12 x 1/2	B	7840260	

Intended for enlarging and rounding out circular openings or concave surfaces. Round Files are double cut and taper toward the point in width and thickness. (Round Files are often referred to as "Rat Tail" Files).

TAPER SAW



Designed for filing all types of saws with 60° angle teeth. Taper Saw Files are triangular in shape, have cut edges, and taper toward the point in width and thickness.

Inch/Metric Size	Type	Order No.	Price
6x15/32	Regular	7853060	
6x11/32	Slim	7853710	

THREE SQUARE



Size	Double Cut	Order No.	Price
6 x 15/32	B	7851660	
8 x 5/8	B	7851810	

Excellent for cleaning out corners or for use on cutters, taps and flat surfaces. Three Square Files are double cut and taper toward the point in width and thickness.