

**PRECISION WAVY PARALLELS**  
SERIES 241:



- Unique innovation in the field of clamping-aid techniques.
- Engineered to exceed the practical application possibilities of conventional precision parallels.
- New concept, practical and reliable for the precision vertical positioning of workpiece.
- Economical, simple and easy to use in precision clamping of parts in drilling, boring, milling, grinding, assembly work, etc.
- Ideal for clamping a group of flat workpieces.
- Can readily be used as classic shims.
- Thin and fragile workpieces can be secured without damage by utilizing the spring pressure of these parallels, for example in assembly applications, etc.
- Range of 9 pair set 1/2" to 1-1/2" in 1/8" height increments.
- Each parallel is .012" Thick x 4-5/16" Long
- Made of high quality spring steel, hardened, stress relieved & precision ground.
- Guaranteed to size in height & parallelism ±.0002".
- Set of 9 pairs furnished in attractive fitted case.



Order No. 2410000	Price	
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**1-2-3 AND 2-4-6 BLOCK SETS**  
SERIES 254: MEDA - SUPERIOR IMPORT  
SERIES 641: SUBURBAN



Used in layout and setup work. Each set consists of 2 matched, hardened and precision-ground blocks. The squareness on all sides is within .0001" per inch. The blocks are supplied with a plus allowance of .0001" to .0003" to allow nominal lapping. Five 3/8"-16 tapped holes are provided for clamping. SUBURBAN sets include wooden case.

Size	MEDA		SUBURBAN		
	Order No.	Price	Catalog No.	Order No.	Price
1x2x3	1720123		B123H23M	6410145	
2x4x6	1720246		-	-	

**ANGLE PLATES**  
SERIES 641:



Solid, one piece angle plates are made of hardened steel, square and parallel to within .0002" for reliable positioning. All holes are tapped.



Model No.	Dimensions	Weight	Order No.	Price
AP-333	3 x 3 x 3 x 1 x 1-1/2	5 lbs.	6410061	
AP-334-S0	4 x 3 x 3 x 1	6 lbs.	6410062	
AP-444-S1	4 x 4 x 4 x 1-1/4	10 lbs.	6410063	
AP-446-S2	6 x 4 x 4 x 1-1/4	13 lbs.	6410064	
AP-664-S1	6 x 6 x 4 x 1-1/4	20 lbs.	6410065	

**1-2-3 DELUXE BLOCK SET**  
SERIES 254:



Used in layout and setup work. Each set consists of 2 matched, hardened and precision-ground blocks. The squareness on all sides is within .0001" per inch. The blocks are supplied with a plus allowance of .0001" to .0003" to allow nominal lapping. Five 3/8"-16 tapped holes are provided for clamping. 5 stainless steel socket head 3/8" - 16 cap screws, one hex key in a plastic fitted case.



Order No. 1725123	Price	
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**STEPPED ANGLE PLATES**  
SERIES 227:



**Product Description**

- Solid one piece construction for longer life
- Hardened to 55 to 62 HRC
- Ground flat, square and parallel within .0002"/.005mm
- Made from alloy steel



Size	Thread Size	Order No.	Price
3" x 3" x 3"	1/4" - 20 UNC	2276456	

**PRECISION ANGLE PLATE**  
STARRETT SERIES 580:



Precision ground angle plate is made from hardened steel. Grinding step of 1/4" wide x 3/4" (6.35 x 19mm) down from the top surface that allows for the grinding, machining or inspection of small items. Ten 1/4"-20 tapped holes, six on the face and two on each end, provide for the clamping of work to the angle plate and/or clamping the angle block to a sine fixture or machine.



Description	Catalog No.	EDP No.	Price
3" x 3" x 3" 75mm x 75mm x 75mm	580	64961	

**STEEL STRAIGHT EDGES**  
STARRETT SERIES 380, 385, 387:



Straight edges are precision made of fine tool steel to rigid standards. Ground all over and finely finished. For drawing or scribing straight lines and checking surfaces for straightness. Straight edges in sizes 36"(900mm) and longer are marked with arrows and should be suspended at these two points to minimize deflection caused by their length and weight.



Length		Width x Thick		No. 380 Series Square Edge		
Inch	mm	Inch	mm	No.	Catalog EDP No.	Price
12"	300mm	1-13/32"x11/64"	36x4.4mm	380-12	51438	
18"	450mm			380-18	51439	
24"	600mm			380-24	51440	
36"	900mm	2-13/32"x7/32"	60x5.5mm	380-36	51441	
48"	1200mm			380-48	51442	
72"	1800mm			380-72	51444	

No. 385 Series with Bevel		
Catalog No.	EDP No.	Price
385-12	51455	
385-18	51456	
385-24	51457	
385-36	51458	
385-48	51459	
385-72	51461	

No. 387 Series with Bevel Edge and Graduation		
Catalog No.	EDP No.	Price
387-12	51468	
387-18	51469	
387-24	51470	
387-36	51471	
387-48	51472	