

## ABRASIVES BELTS

SERIES 900:

SPEC CHECK

Starting Recommendations		
Material	Heavy Duty	General Duty
Aluminum	YP 1186 W	XC0877
Cast Iron	YP 2586 W	YP 1186 W
Brass/Bronze	YP 1186 W	
Die Castings	YP 2586 W	XC 0877
Carbon Steel	YP 2586 W	YP 1186 W, XC 0877
Stainless Steel & Alloys	YP 2586 W	YP 1186 W, XC 0877
Recommended Grit Selection		
Rough/Heavy Duty 24-50	Intermediate 60-100	Finishing/Polishing 120-180

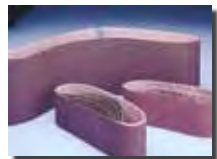
ALUMINUM OXIDE  
RESIN CLOTH

## STATIONARY BELTS

SERIES 900:

Application:

Ideal for operation on sanders requiring a belt specification that does not generate heat, but is capable of sanding a variety of materials. Closed coat for fast metal removal.



Size	Order No.	Grading	Price Each
1" x 42"	10118*	P120 XC 0877	
	10114	P100 XC 0877	
	10113	P80 XC 0877	
	9010112	P60 XC 0877	
	10109	P40 XC 0877	
2" x 48"	10133	P120 XC 0877	
	10132	P100 XC 0877	
	10128	P80 XC 0877	
	10127	P60 XC 0877	
	9010124	P50 XC 0877	
	10123*	P36 XC 0877	
6" x 48"	10161	P120 XC 0877	
	9010160	P100 XC 0877	
	9010159	P80 XC 0877	
	10158	P60 XC 0877	
	10154	P50 XC 0877	
	9010153	P36 XC 0877	

Package: 10 Belts Per PKG.

ALUMINUM OXIDE RESIN CLOTH

## PORTABLE FILE BELTS

SERIES 900:

Application:

Designed for all metalworking finishing and contour and shape sanding applications requiring flexibility and fray resistance. Ideal for portable file sanders.



Size	Order No.	Grading	Price Each
1/4" x 24"	62864*	P80 XB 0967ns	
	62863	P60 XB 0967	
3/8" x 13"	62867	P80 XB 0967	
	62866	P60 XB 0967	
1/2" x 12"	62872	P120 XB 0967	
	62870	P80 XB 0967	
	62869	P60 XB 0967	
1/2" x 18"	62874	P80 XB 0967	
	62873	P60 XB 0967	
1/2" x 24"	62882	P120 XB 0967	
	62881	P100 XB 0967	
	62880	P80 XB 0967	
	62879	P60 XB 0967	
	62877	P40 XB 0967	
3/4" x 18"	62887	P120 XB 0967	
	62886	P80 XB 0967	
	62885	P60 XB 0967	
	62883	P40 XB 0967	
	62893	P120 XB 0967	
3/4" x 20-1/2"	62891	P80 XB 0967	
	62890	P60 XB 0967	
	62888	P40 XB 0967	
	62896	P120 XB 0967	
1" x 30"	62895	P80 XB 0967	
	62894	P60 XB 0967	

Package: 50 Belts Per PKG.

ALUMINUM OXIDE

## ABRASIVE BELTS

SERIES 190:

Packaging: 10 Belts per sleeve



MEGA  
Superior Import

Width x Length	Grit	Order No.	Price	Width x Length	Grit	Order No.	Price
1x42"	40	4650040		3x24"	40	4658040	
1x42	50	4650050		3x24	50	4658050	
1x42	60	4650060		3x24	60	4658060	
1x42	80	4650080		3x24	80	4658080	
1x42	100	4650100		3x24	100	4658100	
1x42	120	4650120		3x24	120	4658120	
1x42	150	4650150		4x36"	40	4653040	
1x42	180	4650180		4x36	50	4653050	
1x42	240	4650240		4x36	60	4653060	
1x42	320	4650320		4x36	80	4653080	
2x48"	40	4651040		4x36	100	4653100	
2x48	50	4651050		4x36	120	4653120	
2x48	60	4651060		4x36	150	4653150	
2x48	80	4651080		4x36	180	4653180	
2x48	100	4651100		4x36	240	4653240	
2x48	120	4651120		4x36	320	4653320	
2x48	150	4651150		6x48"	40	4654040	
2x48	180	4651180		6x48	50	4654050	
2x48	240	4651240		6x48	60	4654060	
2x48	320	4651320		6x48	80	4654080	
2-1/2 x 60	40	4652040		6x48	100	4654100	
2-1/2 x 60	50	4652050		6x48	120	4654120	
2-1/2 x 60	60	4652060		6x48	150	4654150	
2-1/2 x 60	80	4652080		6x48	180	4654180	
2-1/2 x 60	100	4652100		6x48	240	4654240	
2-1/2 x 60	120	4652120		6x48	320	4654320	
2-1/2 x 60	150	4652150		6x54"	40	4655040	
2-1/2 x 60	180	4652180		6x54	50	4655050	
2-1/2 x 60	240	4652240		6x54	60	4655060	
2-1/2 x 60	320	4652320		6x54	80	4655080	
3x21"	40	4657040		6x54	100	4655100	
3x21	50	4657050		6x54	120	4655120	
3x21	60	4657060		6x54	150	4655150	
3x21	80	4657080		6x54	180	4655180	
3x21	100	4657100		6x54	240	4655240	
3x21	120	4657120		6x54	320	4655320	

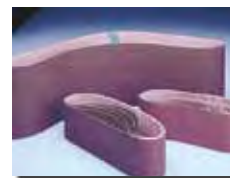
ALUMINUM OXIDE RESIN CLOTH

## PORTABLE BELTS

SERIES 900:

Application:

Ideal for operation on sanders to sand metal and all types of wood.



CARBORUNDUM  
ABRASIVES

Also available in  
**PREMIER RED  
ZIRCONIA ALUMINA  
RESIN CLOTH**  
material; please inquire

Size	Order No.	Grading	Price Each
3" x 21"	10751	P150 XC 0877 O	
	10752	P120 XC 0877 O	
	10753	P100 XC 0877 O	
	10754	P80 XC 0877 O	
	10757	P60 XC 0877 O	
	10758	P50 XC 0877 O	
	10759	P40 XC 0877 O	
	10763	P150 XC 0877 O	
	10766	P120 XC 0877 O	
	10767	P100 XC 0877 O	
10764	P80 XC 0877 O		

Package: 10 Belts Per PKG.

Size	Order No.	Grading	Price Each
3" x 24"	10771	P60 XC 0877 O	
	10769	P50 XC 0877 O	
	10772	P40 XC 0877 O	
	10773	P150 XC 0877 O	
4" x 24"	10774	P120 XC 0877 O	
	10777	P100 XC 0877 O	
	10775	P80 XC 0877 O	
	10778	P60 XC 0877 O	
	10779	P50 XC 0877 O	
	10781	P40 XC 0877 O	

ALUMINUM OXIDE CLOTH

**ROLLS**  
SERIES 899:



**Application:**

Ideal for cleaning and deburring metal surfaces. May be used dry or with oil. Easily dispensed from the package. Cut or tear to desired length.

Size	Order No.	Grading	Price Each
1" x 10 Yards Handy Rolls	29311	P320 JCF 0852	
	29312	P240 JCF 0852	
	29313	P180 JCF0852	
	29314	P150 JCF 0852	
	29315	P120 JCF 0852	
	29316	P100 JCF 0852	
	29317	P80 JCF 0852	
1" x 50 Yards Economy Rolls	29318	P600 JCF 0852	
	29319	P400 JCF 0852	
	29320	P320 JCF 0852	
	29321	P280 JCF 0852	
	29322	P240 JCF 0852	
	29323	P220 JCF 0852	
	29324	P180 JCF 0852	
	29325	P150 JCF 0852	
	29326	P120 JCF 0852	
	29327	P100 JCF 0852	
	29328	P80 JCF 0852	
1-1/2" x 50 Yards Economy Rolls	10141	P60 XC 0851	
	29329	P600 JCF 0852	
	29330	P400 JCF 0852	
	29331	P320 JCF 0852	
	29332	P280 JCF 0852	
	29333	P240 JCF 0852	
	29334	P220 JCF 0852	
	29335	P180 JCF 0852	
	29336	P150 JCF 0852	
	29337	P120 JCF 0852	
	29338	P100 JCF 0852	
2" x 50 Yards Economy Rolls	29339	P80 JCF 0852	
	9910947	P60 XC 0851	
	9910945	P50 XC 0851	
	29340	P600 JCF 0852	
	29341	P400 JCF 0852	
	29342	P320 JCF 0852	
	29343	P280 JCF 0852	
	29344	P240 JCF 0852	
	29345	P220 JCF 0852	
	29346	P180 JCF 0852	
	29347	P150 JCF 0852	
29348	P120 JCF 0852		
29349	P100 JCF 0852		
29350	P80 JCF 0852		
9910340	P60 XC 0851		
11102	P50 XC 0851		
10585	P40 XC 0851		

Package: 1 Roll Per PKG.

ALUMINUM OXIDE CLOTH

**SHOP ROLLS**  
SERIES 193:

50 YARD ROLLS



Width	Grit	Order No.	Price
1	40	4700140	
1	50	4700150	
1	60	4700160	
1	80	4700180	
1	100	4701100	
1	120	4701120	
1	150	4701150	
1	180	4701180	
1	220	4701220	
1	240	4701240	
1	280	4701280	
1	320	4701320	
1	400	4701400	

Width	Grit	Order No.	Price	Width	Grit	Order No.	Price
1-1/2	40	4715040		2	40	4720040	
1-1/2	50	4715050		2	50	4720050	
1-1/2	60	4715060		2	60	4720060	
1-1/2	80	4715080		2	80	4720080	
1-1/2	100	4715100		2	100	4720100	
1-1/2	120	4715120		2	120	4720120	
1-1/2	150	4715150		2	150	4720150	
1-1/2	180	4715180		2	180	4720180	
1-1/2	220	4715220		2	220	4720220	
1-1/2	240	4715240		2	240	4720240	
1-1/2	280	4715280		2	280	4720280	
1-1/2	320	4715320		2	320	4720320	
1-1/2	400	4715400		2	400	4720400	

ALUMINUM OXIDE, RESIN BOND

**PRESSURE SENSITIVE  
ABRASIVE (PSA) CLOTH  
DISCS**

SERIES 721:



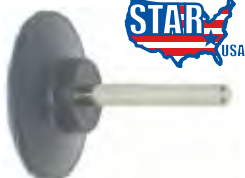
Grit	1" Diameter		1-1/2" Diameter		2" Diameter	
	Order No.	Price	Order No.	Price	Order No.	Price
40	7211010		7211011		7211012	
60	7211020		7211021		7211022	
80	7211030		7211031		7211032	
100	7211040		7211041		7211042	
	3" Diameter		5" Diameter		6" Diameter	
	Order No.	Price	Order No.	Price	Order No.	Price
40	7210003		7211014		7210015	
60	7210023		7211024		7210025	
80	7210033		7211034		7210035	
100	7210043		7211044		7210045	
	8" Diameter		9" Diameter		10" Diameter	
	Order No.	Price	Order No.	Price	Order No.	Price
40	7210006		7210007	\$10.60	7210008	\$8.65
60	7210026		7210027	\$9.95	7210028	\$8.65
80	7210036		7210037	\$9.40	7210038	\$8.65
100	7210046		7210047	\$9.40	7210048	\$8.65
	12" Diameter					
	Order No.	Price	Order No.	Price	Order No.	Price
40	7211019	\$8.65				
60	7211029	\$8.65				
80	7211039	\$8.65				
100	7211049	\$8.65				

**Package Info:**

1 - 3" Dia. - 100/PKG.  
5 - 9" Dia. - 50/PKG.  
10 & 12" Dia. - 25/PKG.

**PSA CLOTH  
DISC HOLDERS**

SERIES 721:



Diameter	Shank Size	Order No.	Price
1	1/8	7211000	
1	1/4	7211001	
1-1/2	1/8	7211500	
1-1/2	1/4	7211501	
2	1/4	7212001	
3	1/4	7213001	
4	1/4	7214001	
4	3/8	7214002	



## STICK-ON DISCS

SERIES 894:

### SPEC CHECK

Starting Specification Recommendation			
Material	Best Performance	General Duty	
Unfinished Metal	E 1214 O, F0915	E 0912 O	
Primed & Painted Surfaces	B 0912 DO / B 0712 DO	C 0712 DO	
Fiberglass / Composites	B 0912 DO / B 0712 DO, E 1214 O	C 0712 DO, E 0912 O	
Bare Wood	B 0912 DO / B 0712 DO	C 0712 DO	
Sealer Sanding	B 0912 DO / B 0712 DO	B 0411 DO	
Paint Stripping	B 0912 DO / B 0712 DO, E 1214 O	C 0712 DO, E 0912 O	
Recommended Grit Selection			
Rough to Intermediate	Intermediate to Finishing	Fine Finishing	Ultra Fine Finishing
36-80	80-240	240-600	600-1200



### PREMIER RED ALUMINUM OXIDE DRI-LUBE RESIN PAPER OPEN STICK-ON

**Application:** Best choice for sanding all paints, primers, plastics and fiberglass. Also suited for sealer and wash coats in wood furniture.

### PREMIER RED ALUMINUM OXIDE RESIN PAPER STICK-ON

**Application:** Ideally suited for weld blending, metal polishing and whitewood sanding, clean-up and repair.

Size	Order No.	Grading	Price Pkg.		
3 1/2" x 0" Link Disc Roll*	<b>9920615</b>	P400 B 0912 DO			
	<b>20619</b>	P220 B 0912 DO			
	<b>20620</b>	P180 B 0912 DO			
	<b>9920623</b>	P100 B 0912 DO			
	<b>9920624</b>	P80 B 0912 DO			
5" x 0" 100 Individual Discs	<b>20291</b>	P1500 B 0712 DO			
	<b>20292</b>	P1200 B 0712 DO			
	<b>20293</b>	P1000 B 0712 DO			
	<b>18101</b>	P800 B 0712 DO			
5" x 0" Link Disc Roll*	<b>18104</b>	P600 B 0912 DO			
	<b>63779</b>	P500 B 0912 DO			
	<b>18105</b>	P400 B 0912 DO			
	<b>18106</b>	P320 B 0912 DO			
	<b>18107</b>	P280 B 0712 DO			
	<b>18108</b>	P240 B 0912 DO			
	<b>18109</b>	P220 B 0912 DO			
	<b>18110</b>	P180 B 0912 DO			
	<b>18111</b>	P150 B 0712 DO			
	<b>18112</b>	P120 B 0912 DO			
	<b>18113</b>	P100 B 0912 DO			
	<b>18114</b>	P80 B 0912 DO			
	6" x 0" 100 Individual Discs	<b>20294</b>		P1500 B 0712 DO	
		<b>20295</b>		P1200 B 0712 DO	
<b>20296</b>		P1000 B 0712 DO			
6" x 0" Link Disc Roll*	<b>18162</b>	P800 B 0712 DO			
	<b>18163</b>	P600 B 0912 DO			
	<b>18164</b>	P400 B 0912 DO			
	<b>18165</b>	P320 B 0912 DO			
	<b>18166</b>	P280 B 0712 DO			
	<b>18167</b>	P240 B 0912 DO			
	<b>18168</b>	P220 B 0912 DO			
	<b>18169</b>	P180 B 0912 DO			
	<b>18170</b>	P150 B 0712 DO			
	<b>18171</b>	P120 B 0912 DO			
	<b>18172</b>	P100 B 0912 DO			
	<b>18173</b>	P80 B 0912 DO			
	8" x 0" Link Disc Rolls*	<b>61102</b>		P320 B 0912 DO	
		<b>61105</b>		P220 B 0912 DO	
<b>61106</b>		P180 B 0912 DO			
<b>61108</b>		P120 B 0912 DO			
<b>61109</b>		P100 B 0912 DO			
<b>61110</b>		P80 B 0912 DO			

\*PKG. 100 Discs Per Roll

Size	Order No.	Grading	Price Pkg.
5" x 0" Link Disc Roll*	<b>12552</b>	P120 F 0915	
	<b>12551</b>	P100 F 0915	
	<b>9912550</b>	P80 F 0915	
	<b>12549</b>	P60 F 0915	
6" x 0" Link Disc Roll*	<b>12557</b>	P80 F 0915	
	<b>12556</b>	P60 F 0915	

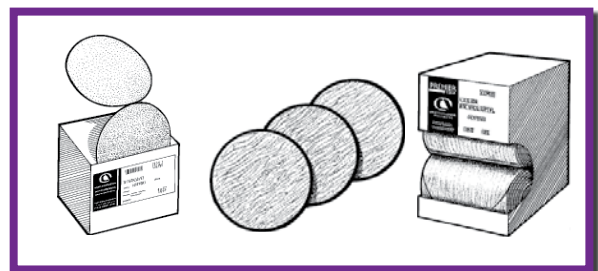
\*PKG. 100 Discs Per Roll

### PREMIER RED ZIRCONIA ALUMINA RESIN PAPER OPEN STICK-ON

**Application:** Best choice for stripping paint and rust, as well as blending welds.

Size	Order No.	Grading	Price Pkg.
6" x 0" 50 Individual Discs	<b>21300</b>	80 E 1214 O	
	<b>21301</b>	40 E 1214 O	
	<b>9921302</b>	36 E 1214 O	
8" x 0" 25 Individual Discs	<b>21303</b>	80 E 1214 O	
	<b>9921304</b>	40 E 1214 O	
	<b>9921305</b>	36 E 1214 O	

### Types of Disc Packaging



## STICK-ON DISCS

SERIES 894:

### GOLD ALUMINUM OXIDE DRI-LUBE

#### RESIN PAPER OPEN STICK-ON

**Application:** Ideal for sanding paints, primers, plastics and fiberglass as well as whitewood sanding, clean-up and repair.

Size	Order No.	Grading	Price Pkg.
5" x 0" Link Disc Roll	10545	P400 C 0712DO	
	10546	P320 C 0712DO	
	10548	P240 C 0712DO	
	10549	P220 C 0712DO	
	10550	P180 C 0712DO	
	10552	P150 C 0712DO	
	10553	P120 C 0712DO	
	10554	P100 C 0712DO	
	10555	P80 C 0712DO	
	6" x 0" Link Disc Roll	10557	
10558		P320 C 0712DO	
10560		P240 C 0712DO	
10561		P220 C 0712DO	
10562		P180 C 0712DO	
10563		P150 C 0712DO	
10565		P120 C 0712DO	
10566		P100 C 0712DO	
10567	P80 C 0712DO		

PKG. 100 Discs Per Roll



### SILICON CARBIDE DRI-LUBE PAPER OPEN STICK-ON

**Application:** Hand and machine sanding metal primer coats and finish coats. Also for whitewood between wash, sealer and lacquer coats.

Size	Order No.	Grading	Price Pkg.		
5" x 0" Link Disc Roll	10516	400 B 0411 DO			
	10517	320 B 0411 DO			
	10519	240 B 0411 DO			
	10520	220 B 0411 DO			
	10521	180 B 0411 DO			
	10522	150 B 0411 DO			
	10523	120 B 0411 DO			
	10525	100 B 0411 DO			
	10526	80 B 0411 DO			
	6" x 0" Link Disc Roll	10535*		320 B 0411 DO	
		10539		220 B 0411 DO	
		10540		180 B 0411 DO	
10542*		120 B 0411 DO			
10544		80 B 0411 DO			

PKG. 180 Grit and Finer: 250 Discs Per Roll  
150 Grit and Coarser: 125 Discs Per Roll

### ALUMINUM OXIDE RESIN CLOTH STICK-ON

#### Application:

Ideal for sanding all ferrous metals on stationary disc sanders.

### GOLD ALUMINUM OXIDE RESIN PAPER OPEN STICK-ON

**Application:** Ideal for stripping all paints and rust, as well as blending welds.

Size	Order No.	Grading	Price Pkg.
6" x 0" Individual Discs	9912374	80 E 0912 O	
	12375	40 E 0912 O	
	12376	36 E 0912 O	
8" x 0" Individual Discs	12377	80 E 0912 O	
	9912378	40 E 0912 O	
	12379	36 E 0912 O	

PKG. 50 Discs Per Package

### E-ZVIEW EDGER FLEX-LOC DISCS SERIES 895:



### ZIRCONIA ALUMINA RESIN FIBRE

**Application:** Ideal for heavy duty grinding of welds, gates, risers and parting lines on castings and carbon steels. Zirconia alumina is the best choice for nonferrous metals.

Size	Order No.	Grading	Price Pkg.
4-1/2" Discs 10 PER PKG.	63971	50 V 1247	
	63970	36 V 1247	
	63969	24 V 1247	
5" Discs 10 PER PKG.	62970	80 V 1247	
	62969	60 V 1247	
	62968	50 V 1247	
	62967	36 V1247	
7" Discs 10 PER PKG.	9963829	50 V 1247	
	9963828	36 V 1247	
	9963827*	24 V 1247	

### ALUMINUM OXIDE FIBRATEX DISCS SERIES 898:

**Application:** Delivers a consistent finish when used to clean, deburr, blend or finish all types of metal and plastic. Ideal for the removal of light oxides and coatings.

Size	Order No.	Grading	Price Pkg.
4-1/2" Discs 10 PER PKG.	63957	Very Fine Medium Coarse	
	63956		
	63955		
7" Discs 10 PER PKG.	63958	Very Fine Medium Coarse	
	63959		
	63960		

### E-ZVIEW BACK-UP PADS SERIES 898:



Specially designed mounting hole for easy alignment. Recessed lock-nut allows more disc to contact work surface. Special lock-nut automatically lines up disc with back-up pad. Easy, tool-free mounting.

Size	Order No.	Description	MAX RPM	Price Pkg.
4-1/2" E-ZView Back-up Pads	63976*	4-1/2 x 3/8"-24	13,000	
	63975	4-1/2 x 5/8"-11	13,000	
5" E-ZView Back-up Pads	963019	5 x 5/8"-11 Hard Density	13,000	
	63395	5 x 7/16"-20 - Pistol grip adapter	20,000	
7" E-ZView Back-up Pads	9963835	7 x 5/8"-11 - Hard Density	8,600	
	9963836	7 x 5/8"-11 Medium Density	8,600	

\* LIMITED QUANTITY

## GRIP-ON DISCS

SERIES 894:



## PREMIER RED ALUMINUM OXIDE DRI-LUBE RESIN PAPER OPEN VACUUM STICK-ON DISCS

SERIES 894:



### PREMIER RED ALUMINUM OXIDE DRI-LUBE RESIN PAPER OPEN

**Application:** Best choice for sanding all paints, primers, plastics and fiberglass. Also suited for sealer and wash-coats in wood furniture.

Size	Order No.	Grading	Price Pkg.
5" x 0" Individual Discs	20252	P1500 B 0712 DO	
	20253	P1200 B 0712 DO	
	9920254	P1000 B 0712 DO	
	9920255	P800 B 0712 DO	
	20256	P600 B 0712 DO	
	20257	P400 B 0912 DO	
	20258	P320 B 0912 DO	
	20259	P280 B 0912 DO	
	20260	P240 B 0912 DO	
	20262	P220 B 0912 DO	
	20263	P180 B 0912 DO	
	20264	P150 B 0912 DO	
	20266	P120 B 0912 DO	
	20267	P100 B 0912 DO	
	20269	P80 B 0912 DO	
6" x 0" Individual Discs	20270	P1500 B 0712 DO	
	20271	P1200 B 0712 DO	
	20272	P1000 B 0712 DO	
	20274	P800 B 0712 DO	
	20275	P600 B 0912 DO	
	20276	P400 B 0912 DO	
	20277	P320 B 0912 DO	
	20278	P280 B 0912 DO	
	20282	P240 B 0912 DO	
	20283	P220 B 0912 DO	
	20284	P180 B 0912 DO	
	20285	P150 B 0912 DO	
	20287	P120 B 0912 DO	
	20288	P100 B 0912 DO	
	20289	P80 B 0912 DO	

PKG. 100 Discs Per Package

### GOLD ALUMINUM OXIDE DRI-LUBE RESIN PAPER OPEN

**Application:** Ideal for sanding paints, primers, plastics and fiberglass as well as whitewood sanding, clean-up and repair.

Size	Order No.	Grading	Price Pkg.
5" x 0" Individual Discs	9920115	P320 C 0712 DO	
	20118	P220 C 0712 DO	
	20119	P180 C 0712 DO	
	20120	P150 C 0712 DO	
	20121	P120 C 0712 DO	
	20122	P100 C 0712 DO	
	20123	P80 C 0712 DO	
	6" x 0" Individual Discs	9920125	P400 C 0712 DO
9920126		P320 C 0712 DO	
20128		P240 C 0712 DO	
20129		P220 C 0712 DO	
20130		P180 C 0712 DO	
20131		P150 C 0712 DO	
9920132		P120 C 0712 DO	
9920134		P80 C 0712 DO	

PKG. 100 Discs Per Package

**Application:** Best choice for sanding all paints, primers, plastics and fiberglass. Also suited for sealer and wash-coats in wood furniture.

Size	Order No.	Grading	Price Pkg.
5" x 5" Hole Vacuum Link Disc Roll D3329	15281	P600 B 0912 DO	
	15282	P400 B 0912 DO	
	15284	P320 B 0912 DO	
	9915286	P240 B 0912 DO	
	15287	P220 B 0912 DO	
	9915291	P180 B 0912 DO	
	9915292	P150 B 0912 DO	
	9915293	P120 B 0912 DO	
	9915294	P100 B 0912 DO	
	9915295	P80 B 0912 DO	
	6" x 6" Hole Vacuum Link Disc Roll D3333	9915297	P600 B 0912 DO
9915298		P400 B 0912 DO	
9815300		P320 B 0912 DO	
9915304		P240 B 0912 DO	
9915311		P220 B 0912 DO	
9915312		P180 B 0912 DO	
15313		P150 B 0912 DO	
9015315		P120 B 0912 DO	
9915316		P100 B 0912 DO	
9915317		P80 B 0912 DO	

PKG. 100 Discs Per Roll

## ALUMINUM OXIDE RESIN BOND FIBRE BACK ABRASIVE DISCS

SERIES 489:



Grit	4"x5/8" Hole		4-1/2"x7/8" Hole		5"x7/8" Hole	
	Order No.	Price	Order No.	Price	Order No.	Price
16	4894016		4894516		4895016	
24	4894024		4894524		4895024	
36	4894036		4894536		4895036	
50	4894050		4894550		4895050	
60	4894060		4894560		4895060	
80	4894080		4894580		4895080	
100	4894100		4894600		4895100	
120	4894120		4894620		4895120	
	7"x7/8" Hole		9-1/8"x7/8"		Packaged 25 discs per box	
	Order No.	Price	Order No.	Price		
16	4897016		4899016			
24	4897024		4899024			
36	4897036		4899036			
50	4897050		4899050			
60	4897060		4899060			
80	4897080		4899080			
100	4897100		4899100			
120	4897120		4899120			



## RESIN FIBRE DISCS

SERIES 895:



### PREMIER RED ZIRCONIA ALUMINA RESIN FIBRE

**Application:** Ideal for heavy duty grinding of welds, gates, risers and parting lines on castings and carbon steels. The best choice for stainless steel.

#### SPEC CHECK

Starting Recommendation by Material		
Material	Heavy Duty Best Performance	General Duty
Carbon Steel	V 2547	V 1247
Stainless Steel / Alloys	V 2547, V 1247	V 0947
Cast Iron	V 2547	V 1247
Brass/Bronze	V 1247	V 0947
Aluminum	V 1247	V 0947
Fiberglass	V 2547	V 1247
Paint Removal and Clean-up	V 1247	V 0947
Recommended Grit Selection		
Rough/Heavy Duty	Intermediate	Finishing
16-50	50-80	80-120

Size	Order No.	Grading	Price Pkg.
4-1/2" x 7/8" Slotted	20019	80 V 1247	
	20034	60 V 1247	
	20086	50 V 1247	
	20087	36 V 1247	
	20088	24 V 1247	
5" x 7/8"	20055	80 V 1247	
	20069	60 V 1247	
	9010711	50 V 1247	
	9010712	36 V 1247	
	9010713	24 V 1247	
7" x 7/8"	20076	80 V 1247	
	20077	60 V 1247	
	10720	50 V 1247	
	10721	36 V 1247	
	10722	24 V 1247	
9-1/8" x 7/8"	20083	36 V 1247	

PKG. 25 Discs Per Package

### ALUMINUM OXIDE RESIN FIBRE

**Application:** Ideal for many general purpose metalworking applications.

### MEDALIST CERAMIC ALUMINA RESIN FIBRE

**Application:** Excellent for all fibre disc grinding applications requiring aggressive cutting action, cool cut and long life.

\* LIMITED QUANTITY

Size	Order No.	Grading	Price Pkg.
4" x 5/8" Slotted	10589*	120 V 0947	
	10590*	100 V 0947	
	10591	80 V 0947	
	10592	60 V 0947	
	10593	50 V 0947	
	10594	36 V 0947	
4-1/2" x 7/8" Slotted	10595	24 V 0947	
	10596	120 V 0947	
	10597	100 V 0947	
	10598	80 V 0947	
	10600	60 V 0947	
	10601	50 V 0947	
5" x 7/8"	9910602	36 V 0947	
	9910603	24 V 0947	
	10673	120 V 0947	
	9910674	100 V 0947	
	10675	80 V 0947	
	9910676	60 V 0947	
7" x 7/8"	10680	50 V 0947	
	10682	36 V 0947	
	10683	24 V 0947	
	10684	16 V 0947	
	10685	120 V 0947	
	9910686	100 V 0947	
9-1/8" x 7/8"	10688	80 V 0947	
	10689	60 V 0947	
	10690	50 V 0947	
	10691	36 V 0947	
	10692	24 V 0947	
	10693	16 V 0947	
7" x 7/8" Flex-Loc	9911144	36 V 0947	
	11324*	24 V 0947	
9-1/8" x 7/8"	10695	120 V 0947	
	10698*	80 V 0947	
	9910699	60 V 0947	
	10700	50 V 0947	
	10701	36 V 0947	
10702	24 V 0947		

PKG. 25 Discs Per Package

\* LIMITED QUANTITY

Size	Order No.	Grading	Price Pkg.
4-1/2" x 7/8" Slotted	10716	80 V 2547	
	10717	60 V 2547	
	10719	36 V 2547	
5" x 7/8"	10727	80 V 2547	
	10728	60 V 2547	
	10730	50 V 2547	
	10731	36 V 2547	
	10732	24 V 2547	
7" x 7/8"	20113*	120 V 2547	
	20112*	100 V 2547	
	10735	80 V 2547	
	10736	60 V 2547	
	10738	50 V 2547	
	10740	36 V 2547	
9-1/8" x 7/8"	10742	24 V 2547	
	10746*	80 V 2547	
	10748	50 V 2547	
	10749	36 V 2547	
10782	24 V 2547		

PKG. 25 Discs Per Package



While we show only the most popular items, we can supply their entire range of products; please inquire.



ALUMINUM OXIDE RESIN CLOTH

## FLEX-LOC TR AND TS DISCS

SERIES 895:  
TYPE II = TS  
TYPE III = TR



**Application:** For light to medium pressure grinding and deburring, as well as blending and finishing.

Size	Order No.	Grading	Price Pkg.
1-1/2" Flex-Loc TR 100 / Box	20670	P120 XC 0877	
	20668	P80 XC 0877	
	20667	P60 XC 0877	
	20666	P50 XC 0877	
	20664	P36 XC 0877	
1-1/2" Flex-Loc TS 100 / Box	20703	P120 XC 0877	
	20702	P100 XC 0877	
	20701	P80 XC 0877	
	20700	P60 XC 0877	
	20699	P50 XC 0877	
2" Flex-Loc TR 100 / Box	20685	P240 XC 0877	
	20684	P180 XC 0877	
	20683	P150 XC 0877	
	20682	P120 XC 0877	
	20681	P100 XC 0877	
2" Flex-Loc TS 100 / Box	20680	P80 XC 0877	
	20678	P60 XC 0877	
	20351	P50 XC 0877	
	20352	P36 XC 0877	
	20353	P24 XC 0877	
3" Flex-Loc TR 50 / Box	20696	P240 XC 0877	
	20693	P120 XC 0877	
	20692	P100 XC 0877	
	20691	P80 XC 0877	
	20690	P60 XC 0877	
	20354	P50 XC 0877	
	20688	P40 XC 0877	
	20355	P36 XC 0877	
3" Flex-Loc TS 50 / Box	20725	P100 XC 0877	
	20724	P80 XC 0877	
	20723	P60 XC 0877	
	20722	P50 XC 0877	
	20719	P24 XC 0877	

TR: Compatible with 3M Roloc Attachment System  
TS: Compatible with Standard Abrasives quick change attachment system

Also available in; MEDALIST CERAMIC ALUMINA RESIN CLOTH as well as PREMIER RED ZIRCONIA ALUMINA RESIN CLOTH material: please inquire



PREMIER RED ZIRCONIA ALUMINA RESIN CLOTH

## FLAP DISCS

SERIES 896:



**Application:** Ideal for metal grinding and polishing, especially for weld bead grinding on fine carbon and stainless steel.

Size	Order No.	Grading	MAX RPM	Price Each
4" x 5/8" Type 29	18610	120 XC 1176	15,000	
	18613	80 XC 1176	15,000	
	18615	60 XC 1176	15,000	
	18616	40 XC 1176	15,000	
	18617	36 XC 1176	15,000	
4-1/2" x 5/8"- 11 Nut Type 29	20345	80 XC 1176	13,000	
	20346	60 XC 1176	13,000	
	20347	40 XC 1176	13,000	
	20348	36 XC 1176	13,000	
4-1/2" x 5/8"- 11 Nut Type 27	64063	80 XC 1176	13,000	
	964062	60 XC 1176	13,000	
	64061	40 XC 1176	13,000	
	964060	36 XC 1176	13,000	
4-1/2" x 7/8" Type 29	18619	120 XC 1176	13,000	
	18620	80 XC 1176	13,000	
	18621	60 XC 1176	13,000	
	18622	40 XC 1176	13,000	
	18623	36 XC 1176	13,000	
	18624	24 XC 1176	13,000	
4-1/2" x 7/8" Type 27 <b>FAT BOY</b>	63745	120 XC 1176	13,000	
	63744	80 XC 1176	13,000	
	63743	60 XC 1176	13,000	
	63742	40 XC 1176	13,000	
	63741	36 XC 1176	13,000	
4-1/2" x 7/8" Type 27	63929	40 XC 1176	13,000	
	63930	60 XC 1176	13,000	
	63931	80 XC 1176	13,000	
5" x 7/8" Type 29	18626	80 XC 1176	12,000	
	9918627	60 XC 1176	12,000	
	18628	40 XC 1176	12,000	
7" x 5/8"- 11 Nut Type 29	18629	36 XC 1176	12,000	
	18638	80 XC 1176	8,600	
	18639	60 XC 1176	8,600	
	18640	40 XC 1176	8,600	
7" x 5/8"- 11 Nut Type 27	18641	36 XC 1176	8,600	
	18642	24 XC 1176	8,600	
	964058	60 XC 1176	8,600	
	64057	40 XC 1176	8,600	
7" x 7/8" Type 29	964056	36 XC 1176	8,600	
	18633	60 XC 1176	8,600	
	18634	40 XC 1176	8,600	
7" x 7/8" Type 27	18635	36 XC 1176	8,600	
	63748	60 XC 1176	8,600	
	63747	40 XC 1176	8,600	
	63746	36 XC 1176	8,600	

Package: 5 Wheels Per PKG.



**ABRASIVE**  
SERIES 906:



**FLAP DISCS**

**TIGER® DISC FLAP DISCS  
ANGLED STYLE (TYPE 29)**

Maximum aggression and long life.  
Ideal for a working angle of 15°-25°



Dia.	Arbor Hole	Zirconium Grit Size	Max. RPM	Phenolic		Aluminum	
				Order No.	Price	Order No.	Price
4-1/2"	7/8"	36	13,000	-	7150604	7150512	-
		60		7150514			
		80		7150515			
4-1/2"	5/8"-11	36	13,000	-	7150609	7150517	-
		40		7150518			
		60		7150519			
		80		7150520			
7"	5/8"-11	36	8,600	7150642	-	-	7150544
		60		-			

**VORTEC PRO® FLAP DISCS  
ANGLED STYLE (TYPE 29)**

High cut rate at a value price.  
Ideal for a working angle of 15°-25°



Dia.	Arbor Hole	Zirconium Grit Size	Max. RPM	Phenolic		Aluminum	
				Order No.	Price	Order No.	Price
4-1/2"	7/8"	40	13,000	7131344	-	-	-
		60		7131345			
4-1/2"	5/8"-11	40	13,000	7131350	-	-	7131316
		60		7131351			
		80		7131352			

**BIG CAT® HIGH DENSITY  
FLAP DISCS FLAT STYLE (TYPE 27)**

A thicker disc with larger flaps which conforms to curved and irregular surfaces while producing a consistent finish. 30-40% longer life than standard flap discs. Ideal for a working angle less than 15°.

Dia.	Arbor Hole	Zirconium Grit Size	Max. RPM	Phenolic	
				Order No.	Price
4-1/2"	7/8"	40	12,000	7150803	-
		60		7150804	
		80		7150805	
4-1/2"	5/8"-11	40	12,000	7150808	-
		60		7150809	
		80		7150810	
7"	7/8"	60	8,600	7150824	-
7"	5/8"-11	40	8,600	7150843	-
		60		7150844	



**VORTEC PRO® HIGH DENSITY FLAP  
DISC FLAT STYLE (TYPE 27)**

A thicker disc with larger flaps for increased conformability and smooth grinding at a value price. Ideal for a working angle less than 15°.

Dia.	Arbor Hole	Zirconium Grit Size	Max. RPM	Phenolic	
				Order No.	Price
4-1/2"	7/8"	40	12,000	7131387	-



**BOB CAT™ MINI DISC  
FLAT STYLE (TYPE 27)**

Use on right angle air die grinders for smooth grinding and enhanced conformability. Small size allows access to confined areas.

Dia.	Zirconium Grit Size	Max. RPM	Phenolic	
			Order No.	Price
3"	40	20,000	7150913	-



**CUT-OFF WHEELS**

**SABER TOOTH™ CERAMIC FLAP DISCS - ANGLED STYLE (TYPE 29)**

Dia.	Arbor Hole	Ceramic Grit Size	Max. RPM	Phenolic	
				Order No.	Price
4-1/2"	7/8"	36	13,000	7150100	-
		40		7150101	
		60		7150102	
		80		7150103	
4-1/2"	5/8"-11	36	13,000	7150104	-
		40		7150105	
		60		7150106	
		80		7150107	
7"	7/8"	36	8,600	7150108	-
		40		7150109	
		60		7150110	
		80		7150111	
7"	5/8"-11	36	8,600	7150112	-
		40		7150113	
		60		7150114	
		80		7150115	



Cool, fast cutting on hard-to-grind metals. Ideal for a working angle of 15°-25°.

**SABER TOOTH™ HIGH DENSITY CERAMIC FLAP DISCS - FLAT STYLE (TYPE 27)**



Cool, fast cutting on hard-to-grind metals. Ideal for a working angle of 0°-15°.

Dia.	Arbor Hole	Ceramic Grit Size	Max. RPM	Phenolic	
				Order No.	Price
4-1/2"	7/8"	40	13,000	7150130	-
		60		7150131	
		80		7150132	
4-1/2"	5/8"-11	40	13,000	7150133	-
		60		7150134	
		80		7150135	
7"	7/8"	40	8,600	7150136	-
		60		7150137	
		80		7150138	
7"	5/8"-11	40	8,600	7150139	-
		60		7150140	
		80		7150141	

**VORTEC PRO® TYPE 1 WHEELS**

Dia.	Thick-ness	Grit Size	Arbor Hole	Max. RPM	Order Number	Price
3"	.035"	A60T	1/4"	25,000	7156061	-
	.035"	A60T	3/8"		7156062	
	1/16"	A36T	3/8"		7156068	
4"	1/16"	A36T	3/8"	19,000	7156086	-
4-1/2"	1/16"	A60T	7/8"	13,500	7156103	-
	.045"	Z46T	7/8"		7156389	
6"	.045"	A60T	7/8"	10,200	7156273	-
7"	1/16"	A36T	5/8"	8,740	7156188	-



For general purpose cutting on various metals.

**VORTEC PRO® TYPE 27 WHEELS**

Dia.	Thick-ness	Grit Size	Arbor Hole	Max. RPM	Order Number	Price
4"	1/4"	A24R	5/8"	15,200	7156473	-
4-1/2"	.045"	A60S	7/8"	13,300	7156393	-
	1/8"	A24R	5/8"-11		7156429	
	1/8"	A24R	7/8"		7156430	
	1/4"	A24R	5/8"-11		7156454	
	1/4"	A24R	7/8"		7156464	
	1/4"	A24N	5/8"-11		7156455	
6"	.045"	A60S	7/8"	10,200	7156283	-
	3/32"	A24R	7/8"		8,500	
7"	1/8"	A24T	5/8"-11	-	7156425	-
	1/8"	A24T	7/8"		7156426	
	1/4"	A24R	5/8"-11		7156468	
	1/4"	A24R	7/8"		7156467	



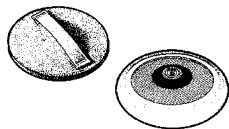
For general purpose cutting on various metals.

ABRASIVES



## BACK-UP PADS AND ACCESSORIES

SERIES 896:



### For Stick-On Discs

Vinyl-faced pad for use with Stick-On discs or conventional discs using disc adhesive.



### For Stick-On Vacuum Discs

Vinyl-faced pads for use with Stick-On discs with standard 5" and 6" vacuum hole patterns.



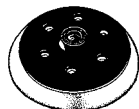
### For Grip-On Discs

Back-up pad for use with Grip-On discs. Incorporates unique hook and loop fastening system for neat, clean application and removal.



### Interface Pad for Grip-On Discs

Soft, pliable foam pad which fastens to the standard 5" and 6" Grip-On back-up pad using a hook and loop system. It converts the standard pad into a fine finishing and finessing pad and enhances P1000, P1200 and P1500 fine sanding random orbital applications.



### For Grip-On Vacuum Discs

Unique hook and loop fastening system for use with standard 5" and 6" vacuum hole patterns.



### For Resin Fibre Discs

For all-purpose fibre disc sanding. Curved ribs on pad face reduce loading and allow for cooler cut. Fits 5/8" - 11 arbor.



### Pad Nut

Used to secure resin fibre discs to back-up pad.



### For Flex-Loc Resin Fibre Discs

For use with Flex-Loc resin fibre discs. Molded rubber back-up pads provide quick change convenience.



### For Flex-Loc TR and TS Cloth Discs

Molded rubber pad with a steel shank for quick mounting. Medium density for all purpose applications. Unique locking device on face provides convenience and quick change.



### PSA Conversion Discs and Strips

Permanent adhesive on textile hook backing allows for low cost conversion of stick-on pads to grip-on.



### Disc Roll Dispensers

These convenient disc roll dispensers make it easy to dispense discs from the roll. They can be used with 5" and 6" disc rolls and can be easily moved from one work station to another.



### Disc Cement

Pressure sensitive adhesive for attaching discs to back-up pads.



Order No.	Description	MAX RPM	Pcs./ Case	Price Each
<b>For Stick-On Discs</b>				
99317	5" x 5/16"-24 shank	10,000	5	
99319	6" x 5/16"-24 shank	10,000	5	
12023	8" x 1/2" x 5/8"-11 thread	4,800	1	
<b>For Stick-On Vacuum Discs</b>				
99318	5" x 5 hole 5/16"-24 shank	10,000	5	
<b>For Grip-On Discs</b>				
99321	5" x 5/16"-24 shank	10,000	5	
99323	6" x 5/16"-24 shank	10,000	5	
9912030	8" x 1/2" x 5/8"-11 thread	4,800	1	
<b>Interface Pad for Grip-On Discs</b>				
9920521	5" interface pad (2 pad pack)	-	1	
20520	6" interface pad (2 pad pack)	-	1	
<b>For Grip-On Vacuum Discs</b>				
99322	5" x 5 hole 5/16"-24 shank	10,000	5	
99324	6" x 6 hole 5/16"-24 shank	10,000	5	
<b>For Resin Fibre Discs</b>				
62582	4-1/2" medium air-cooled	11,000	1	
12033	5" medium air-cooled	10,000	1	
8812032	7" medium air-cooled	7,000	1	
12568	Pad Nut, 5/8"-11	-	1	
<b>For Flex-Loc Resin Fibre Discs</b>				
9920412	7" hard	7,500	5	
920413	Retainer Nut	-	10	
<b>For Flex-Loc TR and TS Cloth Discs</b>				
0061174	1-1/2" Flex-Loc TR	30,000	10	
9964146	1-1/2" Flex-Loc TS	25,000	10	
9964922	2" Flex-Loc TR	25,000	10	
0964198	2" Flex-Loc TS	25,000	10	
9964949	3" Flex-Loc TR	20,000	5	
0964113	3" Flex-Loc TS	20,000	5	
<b>PSA Conversion Discs</b>				
29418	6"		20	
<b>Disc Roll Dispensers</b>				
20361	Disc Roll Dispenser - Single		1	
20299	Disc Roll Dispenser - Double		1	
<b>Disc Cement</b>				
12009	5 oz. Tube / 148 ml Tube		12	
12010	16 oz. can / 500ml can		12	