

60/60 UNBLEACHED CLOTH, 1/2" THICK

## BUFFING & POLISHING

### FULL DISC BUFF WHEELS (40) PLY

SERIES 849:



**Sisal**

**Spiral**

**Loose**

**Sisal:** With cloth covers spiral stitched for heavy cut down steel and stainless steel.

**Spiral:** Tight 3/8" stitched for long life, polishing and removing scratches from any metal or plastic.

**Loose:** For final buffing of metals or plastics to a high shine.

Dia.	Sisal		Spiral Sewed		Loose Sewed	
	Order No.	Price	Order No.	Price	Order No.	Price
4"	8490411		8490412		8490413	
6"	8490611		8490612		8490613	
8"	8490811		8490812		8490813	
10"	8491011		8491012		8491013	

**Note:** All wheels come with 1" arbor. Bushings available for other hole sizes.



Sold in pairs

## REDUCING BUSHINGS FOR FULL DISC BUFF WHEELS (REDUCING FROM 1" HOLE)

SERIES 849:

Hole Size	Order No.	Price
1/4"	8490016	
5/16"	8490020	
3/8"	8490024	
1/2"	8490032	
5/8"	8490040	
3/4"	8490048	

## BUFF CLEANING RAKE AND HANDLE

SERIES 849:



Removes compound from buffing wheels.

Order No. 8490721	Price
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## BUFFING KITS

SERIES 849:

**For Non-Ferrous Metals**

**Kit Contains:**

- 6" Spiral Sewed Buff
- 6" Loose Sewed Buff
- Tripoli Compound
- White Rouge Compound

(Bar size for compound in kits is 1" x 1" x 5")

Order No. 8490010	Price
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**General Purpose for Plastics & Metals**

**Kit Contains:**

- 6" Loose Buff
- 6" Spiral Sewed Buff
- Tripoli Compound
- Red Rouge Compound

**For Ferrous Metals**

**Kit Contains:**

- 6" Spiral Sewed Buff
- 6" Loose Sewed Buff
- White Rouge Compound
- Emery Compound

Order No. 8490015	Price
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Order No. 8490030	Price
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## GREASELESS COMPOUND

SERIES 849:

**RED LION BRAND -**

Provides a satin or semi-bright finish. Various uses include polishing, burr removal, scratch finishing, etc. Produces a clean, grease-free finish. Wt: 3 lbs.



Type	Color	Order No.	Price
Heavy Cut	Blue	8591060	
Medium Cut	Green	8591070	
Fine Cut	Red	8591080	

## POLISHING KIT

SERIES 849:



Used to create a mirror or high gloss finish on buffed or satin finish surfaces.

**Boxed kit includes:**

- 4" Spiral Sewed Buff
- 4" Loose Buff
- Rounded Goblet Buff
- Tapered Goblet Buff
- Flathead Adaptor
- Taper Mandrel
- White Rouge Compound
- Tripoli Compound

Order No. 8490005	Price
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## BUFFING COMPOUNDS

SERIES 849:

**Industrial Size Bars - 7" x 2-3/4" x 1-1/2"**

Compound	Type	Color	Order No.	Price
Tripoli Compound	Cut	Brown	8591010	
Emery Cake	Heavy Cut	Black	8591020	
White Rouge	Color	White	8591030	
Red Rouge	High Color	Red	8591040	
Blue Rouge	High Color	Blue	8591050	

### Color Compounds

Color compounds are intended for buffing metals/ plastics where the work surface is in good condition. Available in mild cut - fine cut - ultra premium color yellow - white - blue green - pink.

### Jewelers Rouge

**Red Rouge** - Super fine red iron oxide combined with enough binder to provide a brilliant luster on gold, silver and brass.

**White Rouge** - Ultra fine grade of compound. Provides a clear - brilliant - mirror like finish on stainless, brass and aluminum.

**Blue Rouge** - For cut and color on non-ferrous metals, plastics and synthetics. High luster compound.

### Tripoli Compound

One of the oldest and most widely used buffing compounds. Used for cutting down and bringing out a high luster on non-ferrous metals - contains natural abrasive - fast cutting action on all types of Zinc die casting brass, copperplate aluminum casting and stamping. Greasy grade/ Quick cut - drier grease, mild cut, bright finish. Use with spiral sewed full disc or bias buff.

### Emery Cake

Aggressive compound, used to soften the cut of new set-up wheels. Also used as an aggressive compound to remove scratches, rust, corrosion, and burrs from iron, steel, and other hard metals. Works well with sisal wheels.



**SPECIALTY BUFFS**

SERIES 849:

**MUSLIN BUFFS - GOBLET BUFFS****Cylinder, Round, Square, and Taper Buffs**

Polish the inside of cylinders, stampings, and tapered objects.

Use on both metal and plastic articles. Made of unbleached muslin.

Round-end and square-end styles use both the end and the edge for polishing.

Length is approximately the same as diameter (for tapered buffs, at large end).

All buffs are used on a tapered spindle or chuck.

Tripoli, Rouge, greaseless, or other compounds can be used as well as glued-on abrasives. Maximum RPM is 2400 for the 6" buffs; 3600 for all others.

Dia.	Cylinder		Round - End		Square - End		Taper	
	Order No.	Price	Order No.	Price	Order No.	Price	Order No.	Price
2"	8490102		8490202		8490302		8490402	
3"	8490103		8490203		8490303		8490405	
4"	-		8490204		8490304		-	
6"	-		8490206		8490306		-	



Cylinder



Round-End



Square-End



Taper

**MIDGET BUFFS (16 PLY)**

SERIES 849:

Perfect for small parts and hard to reach areas.



1/8" MANDREL  
Order No. 8490000  
Price

Dia	Order No.	Price
7/8"	8490563	
1"	8490643	
1-1/4"	8490803	
1-1/2"	8490963	
2"	8492003	

**MANDREL MOUNTED BUFFS**

SERIES 849:

Used for smaller buffing jobs. Quick mount with 1/4" mandrel on the buffs.

Used for light cutting and for coloring smaller objects.

Description	Order No.	Price
4" Spiral Sewn, 1/2" Thick	8490601	
4" Cushion Sewn, 3/4" Thick	8460602	
4" Canton Flannel, 1/2" Thick	8490603	

**FELT BOBS WITH SHANK**

SERIES 947:



Style	Dia.	Length	Shank	Medium Density	Hard Density	Price
B1	1/4"	1/4"	1/8	800002	800003	\$1.65
B2	1/4	3/8"	1/8	800006	800007	
B3	3/8	3/8"	1/8	800009	800010	
B4	3/8	1/2"	1/8	800013	800014	
B5	1/2	1/2"	1/8	800017	900018	
B7	1/2	1"	1/8	800025	-	
B8	3/4	3/4"	1/8	800029	800030	
B11	1"	1"	1/4	800041	800042	
B14	1"	2"	1/4	800057	800058	

Style	Dia.	Length	Shank	Medium Density	Hard Density	Price
SB1A	1/2"	1"	1/8	800206	800207	
SB1C	1"	2"	1/4	800214	800215	
SB2C	1"	1"	1/4	800247	-	
SB3A	1/2"	1"	1/8	800265	800266	
SB3B	3/4"	1-1/2"	1/4	800269	-	
SB3C	1"	2	1/4	800273	-	

**FELT BOBS KITS**

SERIES 947:



Description	No. of Bobs	Density	Order No.	Price
Set of 3/32 Shank Assorted Shapes	5	Hard	800390	
Set of 1/8" Shank Assorted Cylinders and Shapes	7	Med	800461	
Set of 1/8" Shank Assorted Cylinders and Shapes	7	Hard	800462	
Set of 1/4" Shank Assorted Shapes	12	Hard	800465	

