

**"YANKEE" SPRING-TYPE  
CALIPERS AND DIVIDERS**STARRETT  
SERIES: 73, 79, 83:

- Dividers are made from high grade steel and are well finished.
- Very durable legs are made of flat stock.
- Fulcrum stud is hardened, with smooth bearing surface.
- The flexible bow spring is extra strong to assure reliability.
- Available with solid nut or quick adjusting spring nut for fast, positive adjustments.

**SOLID NUT****QUICK SPRING NUT**

Size	Catalog No.	EDP No.	Price	Catalog No.	EDP No.	Price
<b>Inside Calipers</b>						
4"-(100mm)	73A-4	50334		73B-4	50335	
6 - (150mm)	73A-6	50336		73B-6	50337	
8 - (200mm)	73A-8	50338		73B-8	50339	
12 - (300mm)	73A-12	50342		73B-12	50343	
<b>Outside Calipers</b>						
4"-(100mm)	79A-4	50364		79B-4	50365	
6-150mm)	79A-6	50366		79B-6	50367	
8 - (200mm)	79A-8	50368		79B-8	50369	
12 - (300mm)	79A-12	50372		79B-12	50373	
<b>Dividers</b>						
4"-(100mm)	83A-4	50376		83B-4	50377	
6 -(150mm)	83A-6	50378		83B-6	50379	
8 - (200mm)	83A-8	50380		83B-8	50381	
12 -(300mm)	83A-12	50384		83B-12	50385	

**TOOLMAKER'S SPRING-TYPE  
CALIPERS AND DIVIDERS  
WITH ROUND LEGS AND SOLID NUT**

STARRETT SERIES: 274, 275, 277:



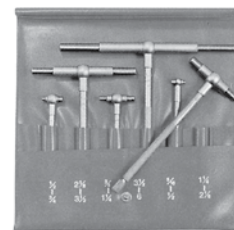
Designed for toolmakers and all good mechanics who require finer adjustment and better balance so a more sensitive feel can be obtained. The fulcrum stud is hardened and the bearing surfaces of the legs are large enough to prevent any side deflection. The bow spring is strong and flexible, and the adjustment is centrally located in the legs to assure smooth action.

Size		Inside Calipers			Outside Calipers			Dividers		
Inch	mm	Cat. No.	EDP No.	Price	Cat. No.	EDP No.	Price	Cat. No.	EDP No.	Price
3"	75mm	274-3	51301		275-3	51305		277-3	51309	
6"	150mm	274-6	51303		275-6	51307		277-6	51311	

**TELESCOPING GAGES** *MEDA*  
SERIES 237: Superior Import

Double action, self centering, for measuring inside diameters, widths of slots, etc. Contact points are hardened and precision-ground to a radius.  
Set of 6, in a plastic wallet with the following range:

5/16	to	1/2"
1/2	to	3/4"
3/4	to	1-1/4"
1-1/4	to	2-1/8"
2-1/8	to	3-1/2"
3-1/2	to	6"



MEDA - SUPERIOR IMPORT		
Order No. 1625000	Price	
PEC - USA		
Order No. 1625001	Price	

**TELESCOPING GAGE SETS**  
STARRETT SERIES 579:

- Gages have two telescoping arms.
- Handles are rigidly attached to contact plungers and are automatically self-adjusting.
- Constant spring tension gives uniform contact pressure and both plungers are easily locked at any desired setting by a slight turn of the knurled screw in the end of the handle.
- Ends of contacts hardened and ground to a radius to give proper clearance for the smallest hole they will enter.

Range		Handle Length		Catalog No.	EDP No.	Price
5/16-1/2"	8-13mm	2-3/8"	60mm	579A	52610	
		8"	200mm	579A-8	63192	
		12"	300mm	579A-12	63195	
1/2-3/4"	13-19mm	2-3/8"	60mm	579B	52611	
		8"	200mm	579B-8	63193	
		12"	300mm	579B-12	63196	
3/4- 1-1/4"	19-32mm	2-3/8"	60mm	579C	52612	
		8"	200mm	579C-8	63194	
		12"	300mm	579C-12	63197	
1-1/4 - 2-1/8"	32-54mm	2-3/8"	60mm	579D	52613	
		12"	300mm	579D-12	63198	
2-1/8 - 3-1/2"	54-89mm	2-3/8"	60mm	579E	52614	
		12"	300mm	579E-12	63199	
3-1/2 - 6"	89-150mm	3-1/4"	82mm	579F	52615	
		12"	300mm	579F-12	63200	

**Sets**

Description	Cat. No.	EDP	Price
Set of 4, No. 579A, B, C, D in Case	S579GZ	52616	
Set of 6, No. 579A, B, C, D, E, F in Case	S579HZ	52617	

### TELESCOPING GAGES

#### MIT SERIES 155:

(5/16" TO 6") DOUBLE ACTION - SELF CENTERING FOR QUICK CHECKING OF INSIDE MEASUREMENTS.



- Uniform contact pressure.
- Plunger or gage expands in hole to be measured, is locked in place and gage is removed from the hole. Final hole size is obtained by measuring over contacts with a micrometer.
- Constant spring tension for uniform feel.
- Rigid handle with self centering feature.
- Satin chrome finished.
- Contact Points are of hardened tool steel and precision ground on the end measuring radius.
- Telescoping Gage Sets are supplied in a plastic wallet.
- Available individually or as a set.

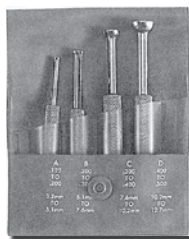
Range		Order No.	OAL.	Price
5/16 - 1/2	(8 - 12.7mm)	155121	4.33	
1/2 - 3/4	(12.7mm - 19mm)	155122	4.33	
3/4 - 1-1/4	(19 - 32mm)	155123	4.33	
1-1/4 - 2-1/8	(32 - 54mm)	155124	5.90	
2-1/8 - 3-1/2	(54 - 90mm)	155125	5.90	
3-1/2 - 6	(90 - 150mm)	155126	5.90	
5/16 - 6	(8 - 150mm)	155903	6 pc. Set	
1/2 - 6	(12.7 - 150mm)	155904	5 pc. Set	
5/16 - 2-1/8	(8 - 54mm)	155907	4 pc. Set	

### SMALL HOLE GAGE SETS

#### SERIES 240:

Supplied in two different styles :

1. full ball construction
2. half ball - flat bottom construction; for measuring inside diameters or widths of small shallow holes or slots where regular gages are not accessible. Each set consists of the following 4 gages in a plastic wallet.



Measuring Range	
.125 - .200"	3.2 - 5.1mm
.200 - .300"	5.1 - 7.6mm
.300 - .400"	7.6 - 10.2mm
.400 - .500"	10.2 - 12.7mm

Description	Order No.	Price
Half ball construction	1640096	
Full ball construction	1640097	

### SMALL HOLE GAGES -

#### SHORT SERIES

#### STARRETT SERIES 830:



Similar to No. 829 Series but with flat bottom contacts for checking size of shallow holes, slots, etc. Short type 2" (50mm) for measuring in close quarters.

Catalog No.	EDP No.	Range - Inch	Range - mm	Price
830A	53076	.125 to .150"	3.2 to 3.8mm	
830B	53077	.150 to .200"	3.8 to 5.1mm	
830C	53078	.200 to .300"	5.1 to 7.6mm	
830D	53079	.300 to .400"	7.6 to 10.2mm	
830E	53080	.400 to .500"	10.2 to 12.7mm	
S830FZ	53081	Set of five (5) in case		

### SMALL HOLE GAGES -

#### FULL BALL

#### STARRETT SERIES 829:



No. 829 small hole gages accurately measure holes, slots grooves and recesses. Split ball contact regulated by turning knob at end of handle. Measurements obtained by measuring over ball contact with micrometer. Contacts hardened for long life.



Catalog No.	EDP No.	Range - Inch	Range - Metric	Price
829A	53070	.125 to .200"	3.2 to 5.1mm	
829B	53071	.200 to .300"	5.1 to 7.6mm	
829C	53072	.300 to .400"	7.6 to 10.2mm	
829D	53073	.400 to .500"	10.2 to 12.7mm	
S829EZ	53074	Set of four (4) in case		

### SMALL HOLE GAGES -

#### HALF BALL

#### STARRETT SERIES 831:



Similar to No. 829 Series. Flat bottom contacts for checking size of shallow holes, slots, etc. Contacts hardened.



Catalog No.	EDP No.	Range-English	Range - Metric	Length Approx	Price
831A	53083	.125 to .200"	3.2 to 5.1mm	2-13/16"	
831B	53084	.200 to .300"	5.1 to 7.6mm	3-1/8"	
831C	53085	.300 to .400"	7.6 to 10.2mm	3-3/8"	
831D	53086	.400 to .500"	10.2 to 12.7mm	3-1/2"	
S831EZ	53087	Set of four (4) in case			