

60 UN THREADMILLS

STRAIGHT AND HELICAL FLUTE

SERIES 105:

METRIC SIZES available.
See our website or inquire.



INCH SIZES



- Helps to save on tooling costs versus using larger taps.
- All tools are AITiN coated for longer tool life.
- Made from premium submicron grain carbide.

Min Thread Dia./Pitch	Cutter Dia.	Shank	LOC	OAL	STRAIGHT FLUTE		HELICAL FLUTE	
					Order No.	Price	Order No.	Price
6-32	.085	1/8	7/32	2	17500		17536	
8-32	.120	1/8	1/4	2	17501		17537	
10-24	.140	3/16	5/16	2-1/2	17502		17538	
10-28	.140	3/16	5/16	2-1/2	17503		17539	
10-32	.140	3/16	5/16	2-1/2	17504		17540	
1/4-20	.180	3/16	1/2	2-1/2	17505		17541	
1/4-28	.180	3/16	1/2	2-1/2	17506		17542	
1/4-32	.180	3/16	1/2	2-1/2	17507		17543	
5/16-18	.235	1/4	5/8	2-1/2	17508		17544	
5/16-24	.235	1/4	5/8	2-1/2	17509		17545	
5/16-32	.235	1/4	5/8	2-1/2	17510		17546	
3/8-16	.300	5/16	3/4	3	17511		17547	
3/8-24	.300	5/16	3/4	3	17512		17548	
7/16-14	.345	3/8	3/4	3-1/2	17513		17549	
7/16-20	.345	3/8	3/4	3-1/2	917514		17550	
1/2-13	.370	3/8	7/8	3-1/2	917515		17551	
1/2--20	.370	3/8	7/8	3-1/2	917516		17552	
1/2-28	.370	3/8	7/8	3-1/2	917517		17553	
9/16-12	.450	1/2	7/8	3-1/2	917518		17554	
9/16-18	.450	1/2	7/8	3-1/2	17519		17555	
5/8-10	.490	1/2	1	3-1/2	917520		17556	
5/8-11	.490	1/2	1	3-1/2	917521		17557	
5/8-12	.490	1/2	1	3-1/2	917522		17558	
5/8-18	.490	1/2	1	3-1/2	917523		17559	
3/4-12	.600	5/8	1	3-1/2	917524		17560	
3/4-16	.600	5/8	1	3-1/2	917525		17561	
3/4-20	.600	5/8	1	3-1/2	17526		17562	
7/8-9	.620	5/8	1	3-1/2	17527		17563	
7/8-12	.620	5/8	1	3-1/2	17528		17564	
7/8-14	.620	5/8	1	3-1/2	17529		17565	
7/8-16	.620	5/8	1	3-1/2	17530		17566	
7/8-20	.620	5/8	1	3-1/2	17531		17567	
1/8	.735	3/4	1	5	17532		17568	
1-12	.735	3/4	1	5	17533		17569	
1-16	.735	3/4	1	5	17534		17570	
1-20	.735	3/4	1	5	17535		17571	

NPT AND NPTF PIPE THREADMILLS

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PIPE SIZES (NPT & NPTF)

Min Thread Dia./Pitch	Cutter Dia.	Shank	LOC	OAL	STRAIGHT FLUTE		HELICAL FLUTE	
					Order No.	Price	Order No.	Price
1/16-27NPT	.281	1/4	1/2	2-1/2	17572		17579	
1/8-27NPT	.300	5/16	19/32	3	17573		17580	
1/4-18NPT	.360	3/8	5/8	3-1/2	17574		17581	
3/8-18NPT	.382	7/16	3/4	3-1/2	17575		17582	
1/2-14NPT	.490	1/2	1	3-1/2	17576		17583	
1-11.5NPT	.990	1	1-1/8	4	17577		17584	
2.5-8NPT	.990	1	1-1/2	5	17578		-	
1/8-27NPTF	.300	5/16	19/32	3	11607		11615	
1/4-18NPTF	.360	3/8	5/8	3-1/2	11609		11616	
1/2-14NPTF	.490	1/2	1	3-1/2	11611		11617	
1-11.5NPTF	.990	1	1-1/8	4	11613		11619	

