# NE SHOP DISCOUNT SUPPLY

# **GRANITE DIAL GAGE STAND**

SERIES 223:

Black granite base can be used as a small toolmaker's and inspector's granite surface plate. Fine adjustment knob. For use with any indicator.

### **SPECIFICATIONS**

.00005" Flatness Base: 6" x 6" x 2" Thick Column Height: 10"

Order No. 1545000 **Price** 

# **DIAL GAGE STAND**

**SERIES 223:** 

Precision Ground Base. Fine adjustment knob. For use with any indicator.

# **SPECIFICATIONS:**

Base: 5-1/2" x 4-1/4" Column Diameter: 1" Working Capacity: 8-1/2"

Order No. 1545005

**Price** 





Indicator not Included

# DIAL COMPARATOR STAND WITH FINE ADJUSTMENT

**SERIES 223:** 

Anvil Size: 2-3/8" (60mm) Throat Depth: 3" (75mm) Measuring Range: 5" (125mm)

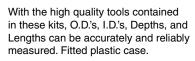
- Compact and versatile
- Rugged enamelled cast iron base
- Rustproof chrome plated column at right angle to base
- Hardened and precision ground round serrated anvil
- Provided with fine adjustment knob for zero setting
- Suitable for all dial gages including 3/8" and 5/16" dia. stem
- Base dimension: 6" x 4" (150 x 100mm)
- Column diameter: 1" (25.4mm)

Order No. 2230000 **Price** 



# **MACHINIST KITS**

SERIES 640:





0-1" Micrometer	6" Dial Caliper	6" Rule
.0001" grad.     Carbide tipped faces     Friction thimble     Satin chrome sleeve     Locknut	Reading .001"     Fully hardened stainless steel     Outside, inside and depth measurement     Satin chrome finish	<ul> <li>1/8,1/16,1/32,1/64 graduations</li> <li>Satin chrome finish</li> <li>Stainless steel</li> <li>Fully flexible</li> </ul>
•	Ouder Ne C40000	M Duine

Order No. 6400001 Price

# **TOOL KITS SERIES 640:**





Order No.	Description	Price
3 Piece Set 6400003	0-6" White face Dial Caliper .03x.0005" White face Test Indicator 0-1x.0001" Outside Micrometer	
6 Piece Set 6400006	0-6" White face Dial Caliper 0-1" White face Dial Indicator .03x.0005" White face Test Indicator 0-1x.0001" Outside Micrometer Magnetic Base W/fine adj. 22-pc Indicator Point Set	

# **DIAL COMPARATORS**

STARRETT SERIES 653, 653G:





Bench type comparator gages are ruggedly built for in-process and final inspection work. The Starrett jewel-bearing dial indicator is mounted on a beam that can be adjusted vertically on an upright post. A knurled thumb screw locks the beam in any position, and a sliding ring with locking screw (below the beam) permits swinging the indicator to either side. The ring also acts as a safety device, preventing accidental dropping of the beam. Fine adjusting knob is located on the beam. Lever on dial indicator can be positioned for left or right hand operation. A ribbed, precision ground, cast iron base measures approximately 8" x 9"( 200x225mm). A Grade A crystal pink

granite base, 8" x 12" x 2"(200x300x50mm,) finished to an overall tolerance of .0001"(0.0025mm). Specifications common to both gages are: 9-1/4"(235mm) maximum vertical capacity; 5" (125mm) maximum throat depth; 1/2" (12.7mm) vertical adjustment of indicator. Any AGD dial indicator or AGD electronic digital indicator can be interchanged with indicators listed.

### **Complete Stands Including Indicator**

Dial Indicator Specifications		With Cast Iron Base		е		
Grad.	Dial Reading	Range	Indicator No.	Catalog No.	EDP No.	Price
.001"	0-50-0	.250"	655-141J	653J	52737	
0.01mm		2.5mm	655-181J	653MJ	56146	

## **Complete Stands Including Indicator**

Dial Indicator Specifications		With Granite Base				
Grad.	Dial Reading		Indicator No.	Catalog No.	EDP No.	Price
.001"	0-50-0	.250"	655-141J	653GJ	55966	
0.01mm		2.5mm	655-181J	653GMJ	56127	

Stands Uniy			
Description	Catalog No.	EDP No.	Price
Comparator with cast iron base, without indicator	653	55917	
Comparator with granite base, without indicator	653G	56646	

# **SELECT PRECISION MEASURING TOOL SETS**





# **ELECTRONIC TOOL KIT SERIES 725:**

**STARRETT SERIES 905:** 

- · Set includes basic tools and test indicator for a wide variety of precision measuring.
- Furnished in attractive, protective case.

## Set Inch (Metric) includes Starrett:

No. T231XRL (V231MXRL)

1" (25mm) Micrometer with carbide faces and thermal insulators on frame. No. 120A-6 (120M-150)

6" (150mm) Dial Caliper. No. C604RE-6 (C635E-150)

6" (150mm) Spring Tempered Precision Rule.

No. 711FSA (711MFSA)

LASTWORD® Dial Test Indicator with Universal Shank .001" / 0.01mm Graduation.

Description	Catalog No.	EDP No.	Price
Inch Set	S905AZ	65805	
Metric Set	S905MAZ	65806	



### RANGE: 0-1"/0-25mm **MICROMETER FEATURES:**

- 5 keys Positive-designed electronic micrometer
- Large and clear LCD.
- Absolute and incremental con-
- Friction thimble.
- Data hold and tolerance set.
- SPC output
- .00005"/.001mm

Order No.	6000057
Price	

#### RANGE: 0-6"/0-150mm **CALIPER FEATURES:**

- Rugged construction of stainless steel with no rack, no pinion, and no glass scale.
- 5 Digit high contrast display
- Inch / Metric switch
- Floating "Zero" reference point
- Resolution ± .0005" / 0.01mm
- Accuracy .001"
- SPC Output
- Four way measurement
- · Includes: fitted case / battery

# **BASIC ELECTRONIC**





### **TOOL SETS** (WITH OR WITHOUT OUTPUT) STARRETT SERIES 759:

Set No. S766BZ (with Output) includes:

• 797B-6/150 - 0-6" / 0-150mm

Electronic Digital Slide Caliper

• 795XFL-1 - 0-1" / 0-25mm Electronic Digital Outside Micrometer

# Set No. S776AZ (without Output) includes:

• 799A-6/150 - 0-6" / 0-150mm Electronic Digital Slide Caliper

• 3734XFL-1 - 0-1" / 0-25mm Electronic Digital Outside Micrometer



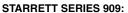
- Basic starter set for electronic measuring.
- Furnished in attractive, protective case.



Mitutoyo

Description	Catalog No.	EDP No.	Price
With Output	S766BZ	9911606	
Without Output	S766AZ	12206	

# **BASIC PRECISION MEASURING TOOL SETS**



- · Sets include three of the most commonly used tools for a wide variety of precision measuring.
- Furnished in attractive, protective case.

Basic Inch (Metric) Set includes Starrett: No. 436XRL-1 (436MXRL-25)

1" (25mm) Outside Micrometer No. 120A-6 (120M-150) 6" (150mm) Dial caliper No. C604R-6 (C635E-150)

6" (150mm) Spring Tempered Precision Rule



Starrett

Description	Catalog No.	EDP No.	Price
Inch Set	S909Z	65122	
Metric Set	S909MZ	65668	

# DIGIMATIC TOOL KITS

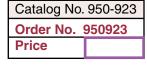
MIT SERIES 950:

The Digimatic Tool Kits include Mitutoyo's highly popular 0-1"/0-25mm Digimatic Micrometer and 0-6"/0-150mm Digimatic Caliper.

The case is made of handsome mahogany and has spaces for gage batteries. The micrometer spanner is a supplied accessory.

#### **INCH/METRIC**

New Technology Tool Kit - includes:		
Item No. Description		
293-677 500-464	6" Black Steel Rule 0-1.2"/0-30mm IP-54 rated Quickmike 0-6"/0 150mm Solar Caliper Mahogany Case	





950-921

## **INCH/METRIC**

Digimatic Tool Kit Lite - includes:				
Item No. Description				
182-112	6" Black Steel Rule			
700-113	0-6"/0-150mm My Cal Lite			
293-811	0-1"/0-25.4mm MDC Lite (Ratchet Thimble)			
64PPP932	Mahogany Case			

Catalog No. 950-921		
Order No. 950921		
Price:		

# MACHINE SHOP DISCOUNT SUPPLY

# **CO-AX INDICATOR**

**SERIES 219:** 

**BLAKE** 

The Blake CO-AX Indicator provides a simplified method for centering a workpiece or fixture on Horizontal or Vertical machines. Face of the indicator remains stationary in any desired position while the machine spindle rotates, thus leaving the operator with both hands free to accurately position the machine table by coordinated movement of the table.

**Supplied Complete with** indicator, internal feeler, external feeler, restraining arm and fitted box.

### **SPECIFICATIONS:**

Length: 6-7/8"

Shank: 3/8" Diameter x 7/8" long

Weight: 9-1/2 oz.

Feeler Ball: 1/8" Diameter

Measuring Range: .250" Axis Offset. \*Capacity: Internal, 5/32" to 4-1/4" Dia.

External, 0 to 4-1/4" Dia. **Speed:** not recommended to exceed 800RPM approx.

Locating Accuracy: to within .0002" of true center.

Initial Positioning: within 7/16" dia. circle of true location.

\* Capacity can be increased to 12" dia. by use of accessory feelers.

Order No. 2190000

**Price** 



# **CENTERING INDICATOR**

**SERIES 219:** 



- · Designed for quick and accurate centering of a work piece or fixture.
- Operates at any angle.
- Use on vertical and horizontal machines
- Use for internal and external diameters.
- · While spindle rotates, the centering indicator remains stationary and always faces the operator

Supplied complete with:

restraining rod, center point feeler, 4" straight feeler, 8" straight feeler, 12" straight feeler, 4" curved feeler, 8" curved feeler, 12" curved feeler, fitted case



### **INCH**

#### **Specifications** Lenath: 6-7/8" Shank: 3/8"dia. x 7/8" long Probe ball: 1/8" diameter Measuring range: .250 axis offset Capacity: Internal: 5/32" to 4-1/4" dia. External: 0 - 4-1/4" dia. Speed: Not exceed 800RPM Approx. Locating accuracy To within 0.00025" of true center Graduation: 0.0005"

Order No.	Price	
2190005		

# INDICATOR GROOVE GAGES

**STARRETT SERIES 1175:** 





This lightweight, hand-operated gage is for in-process or bench inspection of oil grooves, snap ring retainer grooves, "0" ring seat retainer grooves and similar internal recesses. It is also useful for checking bore dimensions and revealing the presence of taper, bell-mouth and out-of-roundness. The gage consists of a pistol grip frame with gaging contacts mounted on a reference jaw and a sensitive jaw. The sensitive gaging contact, which has a 1/2" (12.7mm) retractable range, transfers the work dimension through a linear friction-free transfer mechanism to the dial indicator. Since the lower reference jaw is fixed, it supports the entire weight of the gage and the operator's hand, thus preventing incorrect gaging pressure and false readings. Furnished with jewel bearings, in case.

		Dial		Catalog		
Range	Grad.	Reading	Range	No.	EDP No.	Price
.375-6"	.0005"	<u>+</u> 30	.060"	1175Z	53173	
9.5-150mm	0.01mm	<u>+</u> 100	2.5mm	1175MZ	65032	